

# Chiesi Ltd Directions

Chiesi Ltd  
Cheadle Royal Business Park  
Highfield  
Cheadle  
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United Kingdom

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## From the South

- Leave M6 at Junction 19
- At roundabout take 3rd exit, A556 Manchester Airport
- Continue until approach Bowdon roundabout
- Take 3rd exit (signposted Manchester) to join M56
- Exit M56 by Junction 5 (signposted Manchester Airport)
- At roundabout follow signs for Cheadle, Wilmslow - B5166 - Ringway Road
- At traffic lights turn left - B5166 - Styal Road (signposted Gatley)
- Next traffic lights turn right onto Finney Lane (signposted Heald Green, Cheadle)
- Go through Heald Green village
- Continue to main traffic lights and turn left - B5358 - Wilmslow Road (signposted Cheadle Royal)
- At roundabout take 1st exit
- Next roundabout take 1st exit into Cheadle Royal Business Park (Royal Crescent)
- Take 1st right on to Lakeside
- Take 1st right onto Highfield
- Chiesi Ltd can be found on your right.

## From the North

- Branch left off M6 at Junction 20A (Signposted Stockport)
- Join M56
- Exit M56 by Junction 5 (signposted Manchester Airport)
- At roundabout follow sign for Cheadle, Wilmslow - B5166 - Ringway Road
- At traffic lights turn left - B5166 - Styal Road (signposted Gatley)
- Next traffic lights turn right onto Finney Lane (signposted Heald Green, Cheadle)
- Go through Heald Green village
- Continue to main traffic lights and turn left - B5358 - Wilmslow Road (signposted Cheadle Royal)
- At roundabout take 1st exit
- Next roundabout take 1st exit into Cheadle Royal Business Park (Royal Crescent)
- Take 1st right on to Lakeside
- Take 1st right onto Highfield
- Chiesi Ltd can be found on your right.

## M60 Clockwise

- Leave M60 at Junction 3 (signposted Cheadle)
- Join A34 bypass
- Go straight through traffic lights
- Continue and take slip road (signposted Cheadle Royal)
- Take 4th exit off roundabout
- Enter Cheadle Royal Business Park (Royal Crescent)
- Take 1st right onto Lakeside
- Follow road and take 1st main right onto Highfield
- Chiesi Ltd can be found on your right.

## M60 Anti-Clockwise

- Leave M60 at Junction 4 (signposted Cheadle)
- Join A34 bypass
- Go straight ahead at traffic lights
- Continue and take slip road (signposted Cheadle Royal)
- Take 4th exit off roundabout
- Enter Cheadle Royal Business Park (Royal Crescent)
- Take 1st right onto Lakeside
- Follow road and take 1st main right onto Highfield
- Chiesi Ltd can be found on your right.



